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D3601-1
Job Sheet 182530



Part No: D3601-1

Job Qty: 216 ea 9-89

Part Name: Radius Block



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 8/27/18

Job Tracking No:

Due Date: 9/7/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV A IPP Rev:A New Issue 07-03-28 JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	200 Ea	9/7/18	9/7/18	0.00	0.00	Start Up Machining-4		<u>18/09/18</u>
100	Shear	200 pcs	9/7/18	9/7/18	0.00	1.46	Shear		<u>DAS 18/09/18</u>
110	CNC Vertical Machining	200 pcs	9/7/18	9/7/18	0.01	6.69	HAAS1-4		<u>52 18/09/18</u>
120	QC	200 pcs	9/7/18	9/7/18	0.00	0.00	QC2 Machining-2		<u>9-89 18/09/18</u>
130	QC	200 pcs	9/7/18	9/7/18	0.00	0.00	QC8 Machining-2		<u>18/09/18</u>
140	Small Fab	200 pcs	9/7/18	9/7/18	0.00	1.39	Small Fab-4		<u>18/09/18</u>
150	HandFinish	200 pcs	9/7/18	9/7/18	0.00	0.89	HandFinish1		<u>DR 18/09/18</u>
160	QC	200 pcs	9/7/18	9/7/18	0.00	0.00	QC7-5		<u>SEP 05 2018 68</u>
170	Packaging	200 pcs	9/7/18	9/7/18	0.00	0.00	Packaging3-1	<u>5104280</u>	<u>SEP 05 2018 9-89</u>
180	QC21-SA	200 Ea	9/7/18	9/7/18	0.00	0.00	QC21		<u>DAS</u>

Part Op 100 - blanks 9.00" long +/- 0.030" Note: 1 blank makes 8 pieces
Descriptions: 110 - 1- Mill as per Folio FA682 Rev: A & Dwg D3601 Rev: A
140 - 1-Tumble 2-Deburr any rough edges after tumbling

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9-89

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6B0.750X00.125	6061-T6 Bar .750 X .125	10.7378 ft (.0536888 ea)	90-Start up Operation	<u>5068509</u> <u>5107573 5107569</u>

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6B0.750X00.125	11	35	0

Part Specifications

Specifications could not be found.

H:/FORMS/Quality Assurance\approved QA/NCRWO Rev I

